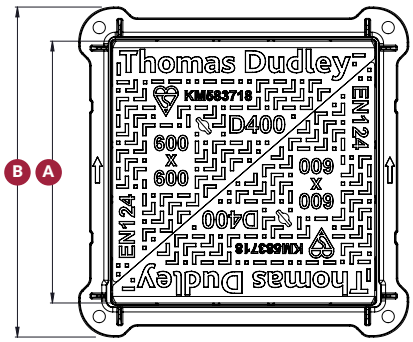
D400 KM DUCTILE IRON HINGED DOUBLE TRIANGULAR COVER & FRAME









KEY FEATURES

COMPLIES WITH BS EN 124

CERTIFIED BY BSI

COMPLIES WITH UK HIGHWAYS AUTHORITY HA 104/09

D400

SUITS GROUP 4 CLASS D400 APPLICATIONS

BENEFITS

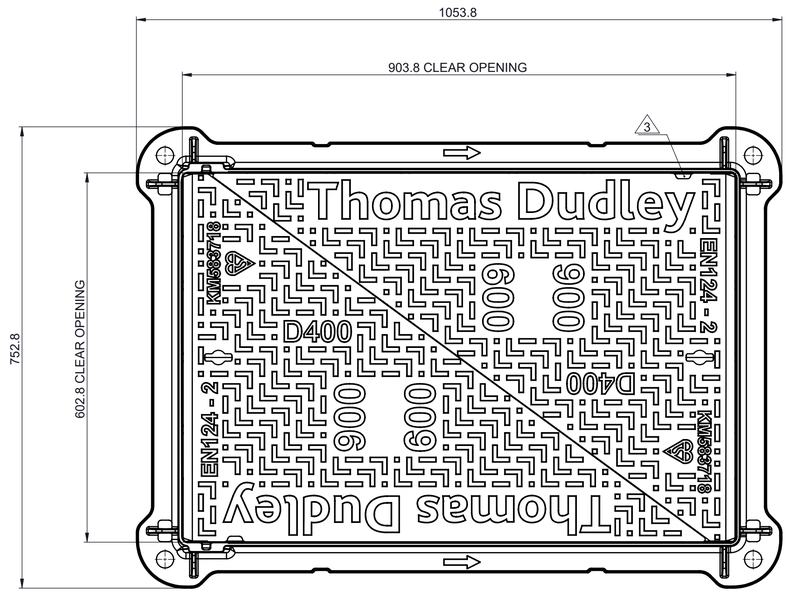
- Complies fully with BS EN 124:1994 and Highways Authority HA 104/09 Standard - suitable for intensity of traffic in Group 4 Class D400 applications
- Engineered from quality assured ductile iron
- Unique, slip-resistant Thomas Dudley D400 manhole cover tread pattern
- Hinged as standard
- Double triangular non-rock cover complying to one man lift manual handling regulations, multi leaf
- Master and Slave option available

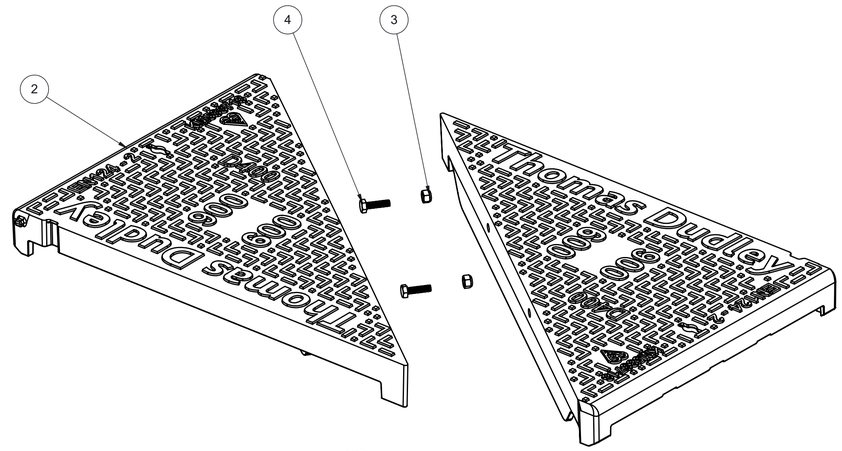
CLEAR OPENING (A)	OVER FRAME (B)	DEPTH (C)	PRODUCT CODE
450 X 450MM	600 X 600MM	100MM	PLEASE ENQUIRE
600 X 450MM	750 X 600MM	100MM	330987
600 X 600MM	750 X 750MM	100MM	330823
600 X 600MM	750 X 750MM	150MM	330926
675 X 675MM	825 X 825MM	100MM	330927
675 X 675MM	825 X 825MM	150MM	330928
750 X 600MM	900 X 750MM	100MM	330940
750 X 750MM	900 X 900MM	100MM	330929
900 X 600MM	1050 X 750MM	100MM	330941
900 X 900MM	1050 X 1050MM	100MM	330930
1220 X 675MM	1370 X 825MM	100MM	330942
1220 X 675MM	1370 X 825MM	150MM	330943
1830 X 675MM	1980 X 825MM	150MM	PLEASE ENQUIRE

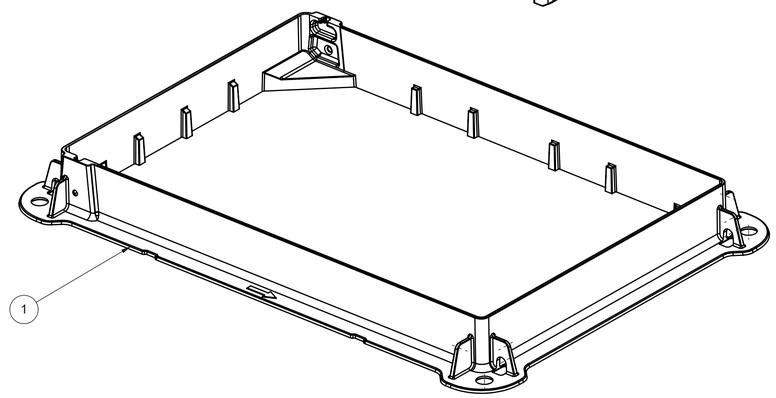
Thomas Dudley
Complete casting solutions

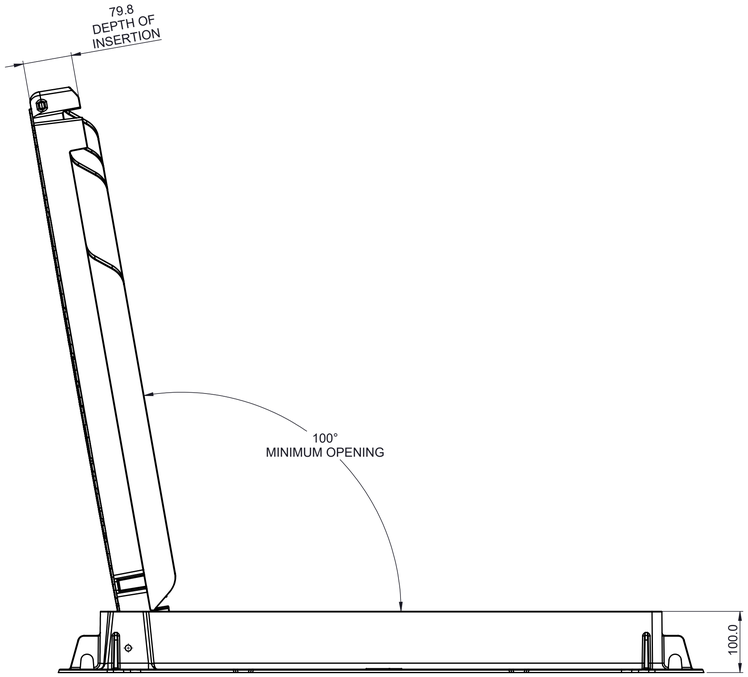
Thomas Dudley Ltd. PO. Box 28, Birmingham New Road, Dudley, West Midlands DY1 4SN
0121 530 7000 0121 557 5345 foundrysales@thomasdudley.co.uk
www.dudleyfoundryproducts.co.uk

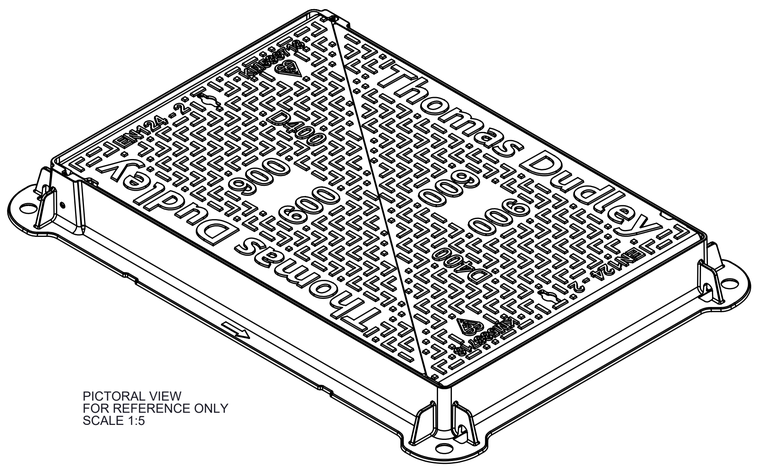
ITEM NO.	DRAWING NO.	TITLE	DESCRIPTION	QTY.
1	13357	LIFT OUT HINGE FRAME D400	900 x 600 x 100	1
2	13292	MANHOLE COVER	900x600x100 D400	2
3	N/A	NYLOC HEX NUT	M12	2
4	13549	HEX BOLT	M12 x 40mm	2











PICTORAL VIEW
FOR REFERENCE ONLY
SCALE 1:5

NOTES:

1. DEPTH OF INSERTION 80MM
2. SOLID FLANGES
3. HINGED AS STANDARD

FSUCFC330941	REFER TO COMPONENT	REFER TO COMPONENT
PART No.	MATERIAL	APPLIED FINISH & COLOUR

CL	CDC	SLOT ADDED	07/03/19	3
HM	CDC	UPDATED TO LIFT OUT HINGE DESIGN	07/11/17	2
HM	CDC	FIRST ISSUE	08/02/17	1
MOD	CHK	MODIFICATION	DATE	ISS

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A1 DIMENSIONS IN mm DO NOT SCALE

LINEAR TOLERANCE: ISO8062-3:2007 TO CT-9 UNLESS SPECIFIED ON DRAWING

DRAWN	CHECKED	SHEET
C CORBETT	H MISTRY	1 of 1
DATE	DATE	SCALE
20/02/2018	20/02/2018	1:5

PROJECT
UTILITY CASTINGS

DESCRIPTION
DOUBLE TRIANGULAR MC&F ASSEMBLY
900x600x100 D400 DT LIFT OUT HINGE

DRG No.	ISSUE
13355	C